

Circ Seam Welder

JOB ORDER # 019

Rate of pay: \$21.00 / hour

Location: Southern Ontario, Canada

Hours per week: (TBD)

Type: Full-time

Main duties include but are not limited to the following:

- Check welding machine condition cable connection, welding torch, sensor connection, gauge, signal lamp.
- Select welded wire and flux according to WPS, prior to starting work, self-check, and acceptability of welding expendables.
- Connect earth cable and voltage sensor into section and weld runoff tab
- Check weld area (CO2 bead, cutting notch, bevel depth)
- Clean weld area by grinded including spatter from bending process.
- Check welding torch. (Angles, distance between poles) Check wire straightening by pulling the welding wire and alignment welding wire and laser point.
- Move welding boom to weld area.
- Select welding start point (welding torch displacement) and select welding conditions
- Release flux onto weld area & press the start button
- Adjust welding conditions within WPS range during welding depending n bevel angle and root face. Close the flu providing cover when torch travels through the E/tab approximately 150mm.
- Place welding boom back t original position.
- Grind the spatter around SAW welding bead area
- Self-Check weld rea after complete welding for below conditions and mark personal welder ID beside weld
- Prepare WIP for next shift and generate Daily work report (I.D., Star and finish times and main issues)
- Always comply with EHS rules and guidelines and attend weekly safety talk.
- Extend CWB certifications and practice at WTC
- Participate in meeting and training on requests.

Experience:

- 3 years experience in circ seam welding
- Ehs and 5S, Understanding of work instructions. CWB SMA 1G. Drawing. Ability to make quality inspection on specifications, Boom training, Understanding of SAW machine operations. CWB SAW 1G, Grinding, Lean and EHS.
- Must be fluent in English.
- Must be able to submit previous employment certifications.

Note:

- Always indicate in your CV/resume the *position applied for, Job Order #* and your *Skype ID*.
- CVs/Resume files should be named in the following manner:
 - **Last Name, First Name - Position Applied for-Job Order #**
Example: *Sonaz, Emilio – Welder -019*